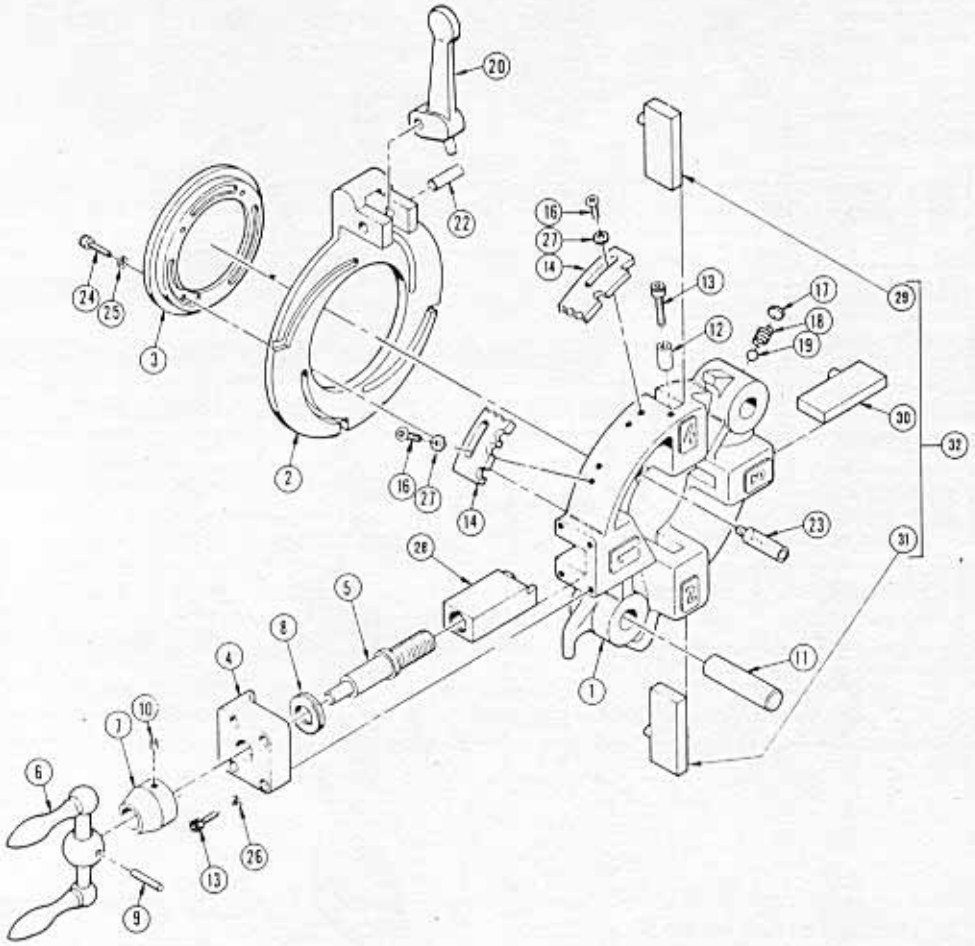
22-A Grooving Head Assembly
3/4"-2", #12200-2



Item	Part No.	Description	Req'd
1.	12210	Housing, Grooving Head	1
2.	1632	Scroll Plate, SOM	1
3.	1433	Retainer, Scroll Plate	1
4.	12217	Bearing Block, Groover Housing	1
5.	12095	Screw, Feed, Grooving Tool	1
6.	12215	Handle, Feed Screw, Grooving Tool	1
7.	12097	Indicator, Groove Depth	1
8.	12096	Bearing, Thrust	1
9.	P-706-A	Pin, Grooved, Handle Att., 3/16" × 1"	1
10.	H-103-A	Set Screw, Groove Depth Indicator, ¼"-20 × 5/16"	1
11.	1431-1	Pin, Die Head Rest	1
12.	13113	Spacer, Scroll Plate Stop	1
13.	F-107	Screw, Scroll Plate Stop and Bearing Block Att., ¼"-20 × 1 Soc. Hd. Cap	5
14.	13386	Selector Plate, ¾"-2"	1
16.	G-104	Screw, Selector Plate Att., ¼"-20 × ⅝" But. Hd. Cap	4
17.	12135	Plug, Expansion, ⅜"	1
18.	12220	Spring, Compression, Die Head	1
19.	13385	Ball, Bearing, 5/16" dia.	1
20.	1633	Lever and Pin Assembly, Operating, Snap-O-Matic	1
22.	0-406	Pin, Dowel, Operating Lever Pivot, 5/16" × 1¼" lg.	1
23.	12216	Tube, Oil Dispensing	1
24.	F-053	Screw, Ret. Plate Att., 10 -24" × ¾" Soc. Hd. Cap	1

Item	Part No.	Description	Req'd
25.	C-107-HC	Washer, Spring Lock, No. 10 Hi-Collar	4
26.	C-109-HC	Washer, Spring Lock, ¼" Hi-Collar	4
27.	CC-109-A	Washer, Lock, ¼" Ext. Tooth	4
28.	—	See Optional Accessories below	
29.	13388	Die, Centering, Left Hand	1
30.	13389	Die, Centering, Straight	1
31.	13387	Die, Centering, Right Hand	1
32.	13390	Set of three centering dies	

Optional Accessories Not Included in #12200-2

28.	12205	Grooving Tool, Victaulic, 1"-2" (Sch. 80 Max.)
	12206	Cut-Off Tool, 1"-2"
	12212	Beveling Tool, 37½°, 1"-2"
	12269	Beveling Tool, 45°, 1"-2"
	12878	Grooving Tool, First Step, 1"-2"
	13088	Grooving & Cut-Off Tool, Type "ES," 2"
	13767	Beveling Tool, 45° J-Bevel, 1"-2" (Sch. 80 Max.)
	13310	Reaming-Chamfering Tool, 30° × 25°, ¾"-1½"
	13944	Reaming-Chamfering Tool, Michigan Pipe, 10° × 30°, 1"-2"
	13944	Reaming-Chamfering Tool, 10° × 37½°, 1"-2"
	12219	Grooving Tool, Saran Pipe, 1"-2"
	13361	Grooving Tool, Titan Plastic Lined Pipe, 1"-2" (Sch. 40 Max.)