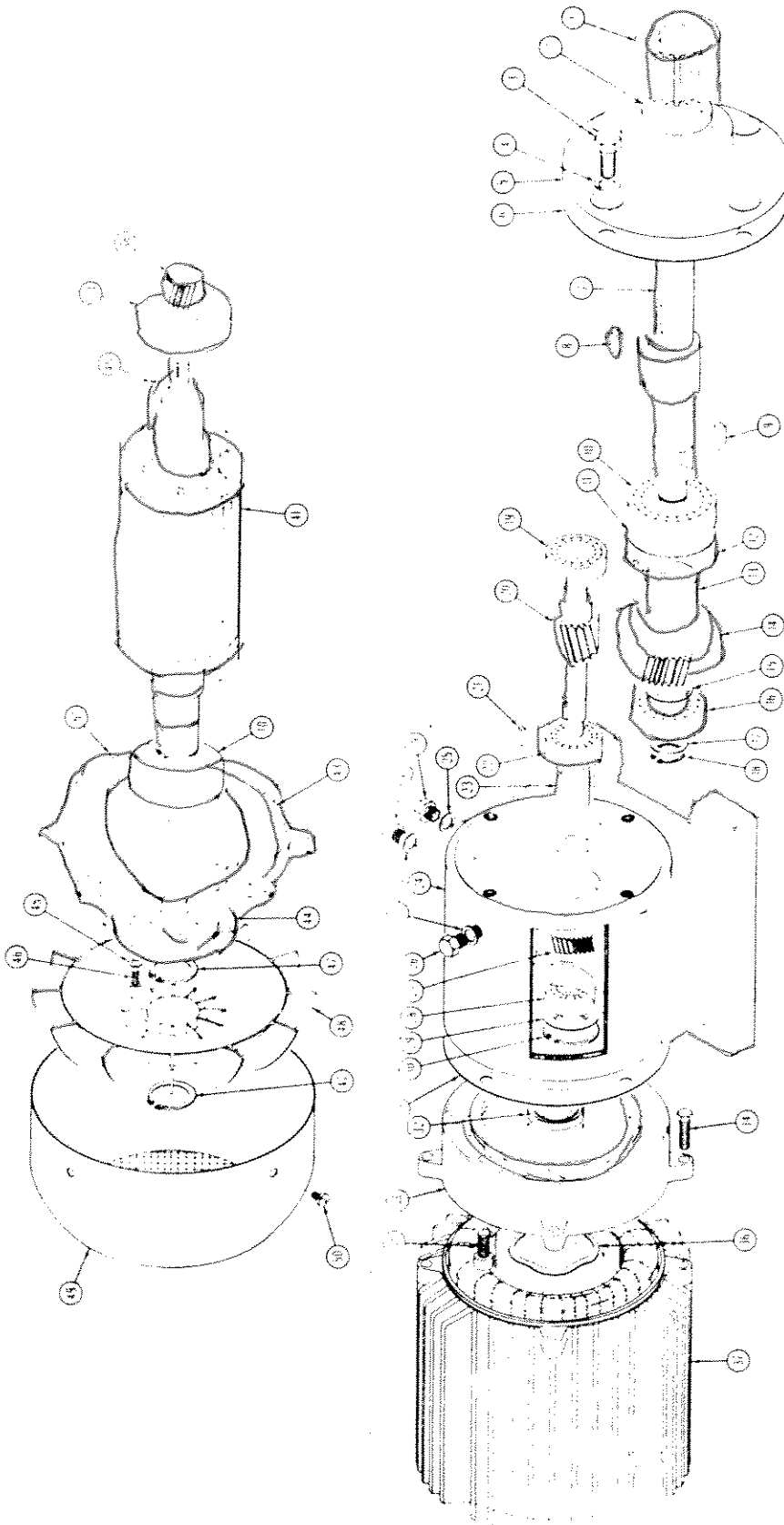


MOTOR AND TRANSMISSION ASSEMBLY
13905 — 220 V., 3 PHASE
13906 — 380-440 V., 3 PHASE



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|-----------|---|-----------|---------------------------------|-----------|---|
| 1. 4411 | Gear, Spur, 21 T. | 19. 12823 | Bearing, Gearshaft, 6302 | 37. 12841 | Housing and Stator Assy., Motor, 220 V. |
| 2. 12806 | Seal, Output Shaft | 20. 12824 | Gearshaft, Helical, 12 T. | 12856 | Housing and Stator Assy., Motor, 380-440 V. |
| 3. 12807 | Bolt, Hex Hd, Gearcase Cover Att. (4) | 21. 12825 | Key, Square, 5mmx5mmx14mm | 12842 | Pinion, Helical, Motor Shaft, 26 T. |
| 4. 12808 | Lockwasher, Gearcase Cover Att. (4) | 22. 12826 | Bearing, Gearshaft, 4203 | 12843 | Screw, Magnetic, Oil Drain |
| 5. 12809 | Cover, Gearcase | 23. 12827 | Spacer, Gear | 12844 | Key, Square, 3mmx3mmx9mm |
| 6. 12810 | Gasket, Gearcase Cover | 24. 12828 | Housing, Gearcase | 12845 | Armature Assy., 220 V. |
| 7. 12811 | Shaft, Output | 25. 12829 | Seal (3) | 12857 | Armature Assy., 380-440 V. |
| 8. 12812 | Key, Square, 1/4" x 1/4" | 26. 12830 | Screw, Air Vent | 42. 12846 | Screw, Oil Level Inspection |
| 9. 12813 | Key, Rectangular, 8mm x 7mm x 22mm | 27. 12831 | Gear, Helical, 65 T. | 43. 12847 | End Bell, Motor |
| 10. 12814 | Bearing, Output Shaft & Motor Shaft, 6206 Z (3) | 28. 12832 | Bearing, Gearshaft, 6301 | 44. 12848 | Retainer, Bearing |
| 11. 12815 | Ring, Retaining, Internal | 29. 12833 | Spacer, Bearing | 45. 12849 | Washer, Flat, Retainer Att. (3) |
| 12. 12816 | Ring, Retaining, Internal | 30. 12834 | Gasket, Gearcase | 46. 12850 | Screw, Slotted, Retainer Att. (3) |
| 13. 12817 | Spacer, Gear | 31. 12835 | Seal, Motor Shaft | 47. 12851 | Ring, Retaining, Fan (2) |
| 14. 12818 | Gear, Helical, 52 T. | 32. 12836 | Adapter, Motor Housing | 48. 12852 | Fan, Motor, External |
| 15. 12819 | Spacer, Gear | 33. 12837 | Screw, Hex Hd, Adapter Att. (4) | 49. 12853 | Cover, Motor Fan |
| 16. 12820 | Bearing, Output Shaft | 34. 12838 | Screw, Soc Hd, Adapter Att. (4) | 50. 12854 | Cover, Slotted, Cover Att. (4) |
| 17. 12821 | Spacer, Bearing | 35. 12839 | Washer, Belleville | 51. 12855 | Key, Square, 6mmx6mmx20mm |
| 18. 12822 | Ring, Retaining, External | 36. 12840 | | | |