

RIGHT & LEFT OIL PUMP ASSEMBLY NO. 12497

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| 1. | 12519 | Gear, Spur, 10 T. |
| 2. | 12457 | Bearing, Sleeve, Drive Shaft |
| 3. | 12453 | Housing (Includes No. 13053 Pin, Item No. 16) |
| 4. | 12458 | "O" Ring, Parker No. 2-110 |
| 5. | 12454 | Shaft, Drive |
| 6. | W-404 | Key, Woodruff, 1/8"x1/2" |
| 7. | 12801* | Ring, Eccentric, Reversing |
| 8. | 12456-2* | Gerotor, Outer |
| 9. | 12456-1* | Gerotor, Inner |
| 10. | 12455 | Cover, Oil Pump Housing |
| 11. | F-112-SL | Screw, Soc Hd. Cap, Pump Att., 1/4-20x7/8" Lg. w/Nylock |
| 12. | K-1108 | Screw, Soc Hd. Cap, Cover Att., 1/4-20x7/8" Lg. (4) |
| 13. | C-109HC | Lockwasher, High Collar, 1/4" (4) |
| 14. | 12280 | Spring, Compression, Friction Plunger |
| 15. | 12275 | Plunger, Friction |
| 16. | P-703-B | Pin, 3/16x3/4" Lg. (See Item No. 3) |
| 17. | U-711 | Pin, Spring, 3/16x3/4" |

*Note: Items No. 7, 8, & 9 are sold as a set (No. 12456) only.

STANDARD OIL PUMP ASSEMBLY NO. 13064

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| 1. | 12519 | Gear, Spur, 10 T. |
| 2. | 12457 | Bearing, Sleeve, Drive Shaft |
| 3. | 13065 | Housing |
| 4. | 12458 | "O" Ring, Parker No. 2-110 |
| 5. | 12454 | Shaft, Drive |
| 6. | W-404 | Key, Woodruff, 1/8"x1/2" |
| 7. | | Not in Standard Pump |
| 8. | *12456-2 | Gerotor, Outer |
| 9. | *12456-1 | Gerotor, Inner |
| 10. | 12455 | Cover, Oil Pump Housing |
| 11. | F-112-SL | Screw, Soc Hd. Cap, Pump Att., 1/4-20x7/8" Long W/Nylock |
| 12. | K-1108 | Screw, Soc Hd. Cap, Cover Att., 1/4-20x7/8" Long (4) |
| 13. | C-109HC | Lockwasher, High Collar, 1/4" (4) |
| 14. | | Not in Standard Pump |
| 15. | | Not in Standard Pump |
| 16. | | Not in Standard Pump |
| 17. | U-711 | Pin, Spring, 3/16x3/4" Long |

*Note: Items 8 & 9 are sold as a Set (No. 13066) Only

OIL LINE ASSEMBLY NO. 12528

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| 1. | 4770 | Fitting, Oil Tube, Telescopic |
| 2. | 4566 | "O" Ring, Inside |
| | 4572 | "O" Ring, Outside |
| 3. | 4567 | Washer, Flat |
| 4. | B-260 | Nut, Jam, Hex, 7/8"-14 |
| 5. | 4542 | Coupling, Pipe, 1/2" |
| 6. | 4540-1 | Housing, Oil Tube, Telescopic |
| 7. | 4044 | Elbow, Pipe, 1/2" |
| 8. | 4569 | Reducer, Pipe, 1/2" to 3/8" |
| 9. | 12233 | Nipple, Pipe, Thd. One End, 3/8"x2" Lg. (2) |
| 10. | 15351-37 | Hose, 3/8" I.D. x 37" Lg. |
| 11. | 12236 | Valve, Oil Control |
| 12. | 12792 | Nipple, Pipe, Close, 3/8"x1 1/4" Lg. (3) |
| 13. | 12793 | Elbow, Pipe, 3/8"x90° |
| 14. | 12794 | Tee, Pipe, 3/8"x1/4"x3/8" |
| 15. | 12795 | Reducer, Bell, Pipe, 1/2" to 3/8" |
| 16. | 4630 | Valve Assembly, Pressure Relief includes:
4631 Body
4632 Spring
4633 Ball
4638 Screw, Adjusting |
| 17. | 12796 | Nipple, Pipe, Thd. One End, 1/4"x2" Lg. (2) |
| 18. | 12797-6 | Hose, 1/2" I.D. x 6" Lg. |
| 19. | 12798 | Elbow, Pipe, 1/4"x90° (2) |
| 20. | 12799 | Nipple, Pipe, Close, 1/4"x2" Lg. (2) |
| 21. | 12800 | Pipe, Threaded, 1/4"x7" Lg. |
| 22. | 12791 | Strainer Assembly |
| 23. | 12497 | Pump Assembly |
| | Not Shown | 4514-10 Clamp, Hose (4) |

