

CENTERING CHUCK & CARRIAGE LEVER ASSEMBLIES

CENTERING CHUCK ASSEMBLY #22250

Item	Part No.	Description	Req'd
1	12487	Ring, Retaining, Int.	1
2	12444	Body	1
3	H-306-BS	Setscrew, Hex. Sc.	3
4	12486	Pin, Dowel, Grooved	3
5	42300	Washer, Spring Tension	3
6	12489	Jaw, Centering, Wing	3
7	12445	Grip & Scroll	1

CARRIAGE LEVER ASSEMBLY #22055

ITEM	PART NO.	DESCRIPTION	REQ'D
15	U-1015	PIN, SPRING, 5/16 x 1"	1
16	U-715	PIN, SPRING, 3/16 x 1"	1
17	22056	LEVER	1
19	10059	PIVOT, LINK	1
20	22058	HANDLE, TELESCOPIC	1
21	U-707	PIN, SPRING, 3/16 x 1/2	1
22	22059	GRIP, PLASTIC, 3/4"	1
23	I-302	SCREW, SHOULDER, 3/8 x 1/2	2
24	10057	COLLAR	1
25	H-205-D	SETSCREW, 5/16-18 x 1/2	1
26	10055	LINK, FEED ROD	1