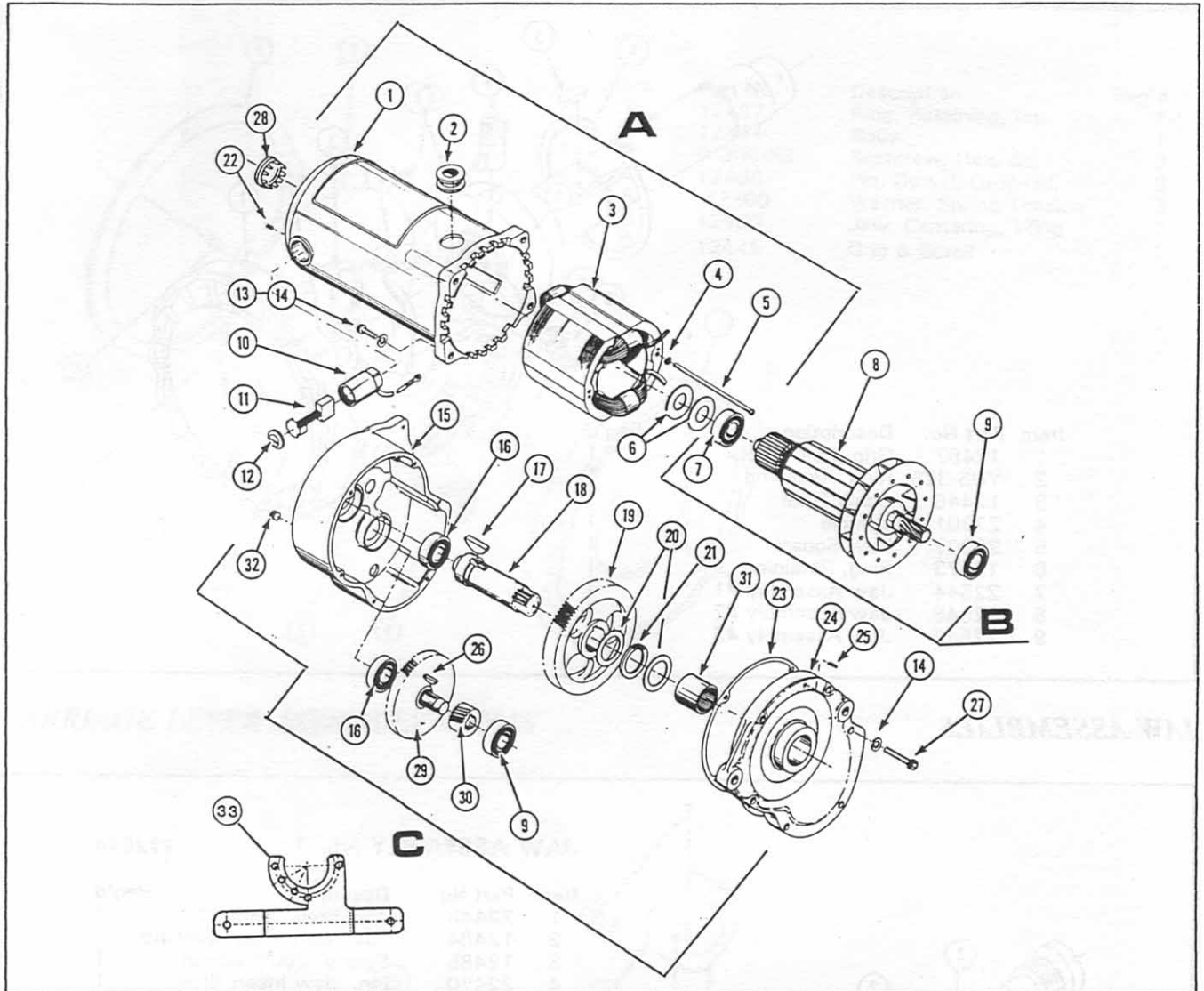


SM-300 GEARMOTOR ASSEMBLIES

115V. - #22400 & 230V. - #22399



Item	Part No.	Description	Req'd	Item	Part No.	Description	Req'd
A	15681	Housing & Stator Assy, 115V	1	14	C-107-HC	Washer, Lock, #10	2
	16239	Housing & Stator Assy, 220/240V	1	15	10027	Housing, Gearcase, Power Drive	1
B	14818	Armature & Bearing Assy, 115V	1	16	10034	Bearing, Ball	2
	15662	Armature & Bearing Assy, 220/240V	1	17	W-806	Key, Woodruff	1
C	22420	Gearcase Assembly	1	18	22410	Gearshaft, Spur	1
1	12550	Housing, Motor	1	19	22331	Gear, Helical	1
2	13755	Grommet	1	20	12786	Race, Thrust Bearing	2
3	12330	Stator, Motor, 115V	1	21	12785	Bearing, Thrust	1
3	13947	Stator, Motor, 220/240V	1	22	12438	Setscrew, Hxsc.	2
4	CB-107-A	Washer, Lock, #10	2	23	10035	Gasket, Gearcase	1
5	12558	Screw, #10-24x3.7"lg.	2	24	12490	Cover, Gearcase	1
6	10047	Washer, Spring Tension	2	25	O-103	Pin, Dowel	1
7	13142	Bearing, Ball	1	26	W-405	Key, Woodruff	1
8	12607	Armature Assembly, 115V	1	27	F-053	Screw, Cap, Soc. Hd.	6
8	13946	Armature Assembly, 220/240V	1	28	10046	Plug, Hole, Mtl, 3/4"	1
9	13141	Bearing, Ball	1	29	10029	Gearshaft, Helical	1
10	22407	Holder, Motor Brush	2	30	22330	Gear, Helical	1
11	12636	Brush, Electrical Contact, 115V	2	31	22421	Bearing, Needle	1
11	13110	Brush, Electrical Contact, 220/240V	2	32	13140	Plug, Pipe, Hx. Soc.	1
12	13108	Brush Cap, Electrical Contact	2	33	22362	Motor Support Bracket	1
13	F-055	Screw, #10-24x1"lg.	2	N/S	F-206	Screw, Cap, Soc. Hd.	2
				N/S	C-110-M	Washer, Lock, Hel. Sprg	2