

# SM-300 SPINDLE, FRONT CHUCK & JAW ASSEMBLIES

## SPINDLE & FRONT CHUCK ASSEMBLY

Item	Part No.	Description	Req'd
1	12467	Grip, Spin Chuck	1
2	YUS-325	Ring, Retaining	1
3	12446	Scroll Plate	1
4	22301	Spindle	1
5	22307	Key, Square	1
6	12473	Ring, Retaining	1
7	22544	Jaw Assembly #1	1
8	22545	Jaw Assembly #2	1
9	22546	Jaw Assembly #3	1

## JAW ASSEMBLIES

JAW ASSEMBLY No. 1		#22544	
Item	Part No.	Description	Req'd
1	22448	Jaw Body, Seg. #1	1
2	12484	Ball, Jaw Insert Backing	1
3	12485	Spring, Compression	1
4	22470	Pin, Jaw Insert Stop	1
5	22468	Jaw Insert	1

JAW ASSEMBLY No. 2		#22545	
Item	Part No.	Description	Req'd
1	22449	Jaw Body, Seg. #2	1
2	12484	Ball, Jaw Insert Backing	1
3	12485	Spring, Compression	1
4	22470	Pin, Jaw Insert Stop	1
5	22468	Jaw Insert	1

JAW ASSEMBLY No. 3		#22546	
Item	Part No.	Description	Req'd
1	22450	Jaw Body, Seg. #3	1
2	12484	Ball, Jaw Insert Backing	1
3	12485	Spring, Compression	1
4	22470	Pin, Jaw Insert Stop	1
5	22468	Jaw Insert	1