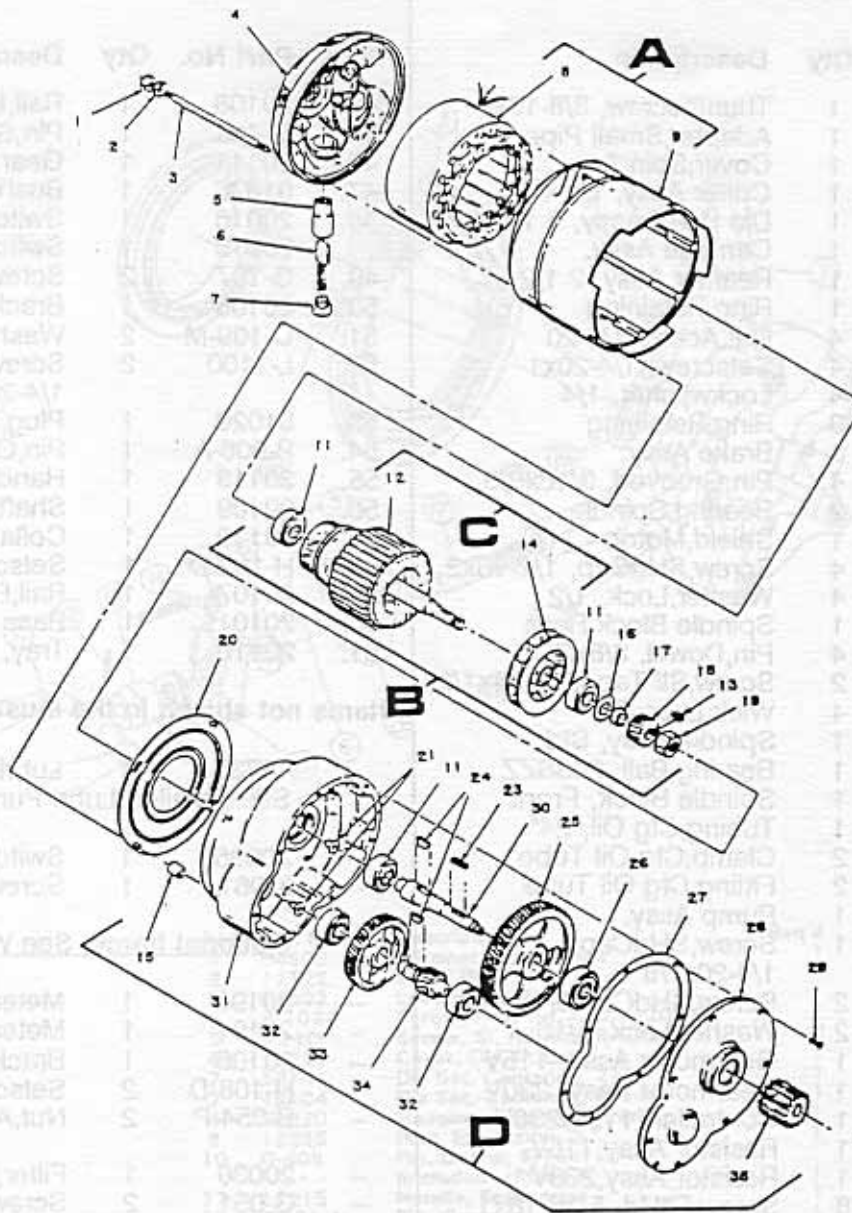


GEARMOTOR ASSEMBLY

115V- #20040 230V- #20041



Item	Part No.	Description	Req'd	Item	Part No.	Description	Req'd
A	20120	Housing & Stator Assy, 115V	1	14	01335	Fan Assy, Motor	1
	20119	Housing & Stator Assy, 230V	1	15	01325	Retainer, Stator Baffle, Neoprene	4
B	20130	Armature Assy, Complete 115V	1	16	01332	Spacer, Slinger	1
	20129	Armature Assy, Complete 230V	1	17	01333	Spacer, Sleeve	1
C	20131	Arm. & Fan Assy, 115V	1	18	01336	Gear, Helical	1
	20132	Arm. & Fan Assy, 230V	1	19	01334	Nut, Hex.	1
D	20140	Gearcase Assembly	1	20	01323	Baffle, Stator, Motor	1
1	B-101	Nut, Hex.	4	21	01383-1	Plug, Hole, Plastic	2
2	C-109-MP	Washer, Lock, Hel. Spg.	4	23	20363	Key, Square	1
3	01361	Tie Rod, Motor	4	24	W-808	Key, Woodruff	1
4	01351	End Bell, Motor	1	25	20049	Gear, Helical	1
5	01352	Holder, Elec. Cont. Brush	6	26	01392-1	Bearing, Ball	1
6	01360-1	Brush, Elec. Cont.	6	27	01381-1	Gasket	1
7	01355	Cap, Elec. Cont. Brush, Mtr.	6	28	01382	Cover, Gearcase Housing	1
8	20121	Stator, Motor, 115V	1	29	K-1106	Screw, Machine, Sl. Fil. Hd.	7
8	20123	Stator, Motor, 230V	1	30	20320	Shaft, Output, Gearcase	1
9	20122	Housing, Stator, Motor	1	31	01381	Housing, Gearcase	1
11	01018-1	Bearing, Ball	2	32	01337	Bearing, Ball	2
12	20133	Armature only, 115V	1	33	01390	Gear, Helical	1
12	20134	Armature only, 230V	1	34	20048	Gearshaft, Helical	1
13	W-405	Key, Woodruff	1	35	20301	Gear, Spur, Gearmotor Outputshaft	1