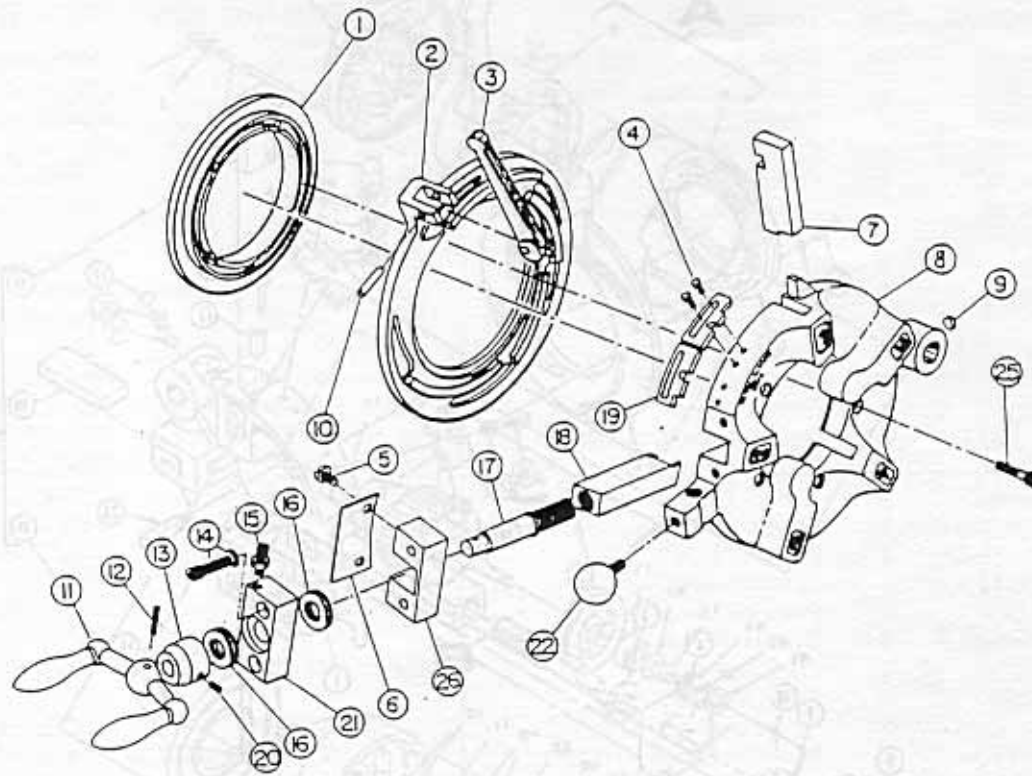


GROOVING & BEVELING HEAD ASSEMBLY

2 1/2-3" - # 00574, 3 1/2-4" - #00575



Item	Part No.	Description	Req'd
1	04905	Retainer, Scroll Plate	1
2	12122	Scroll Plate	1
3	06602	Lever & Pin Assembly	1
4	A-102-P	Screw, Hex, Hd. Cap, 1/4-20x1/2	2
5	L-1100	Screw, Sl. Rd. Hd, 1/4-20x1/4	2
6	12228	Cover, Die Sl. Ext.	1
7	12101	Die Set, Centering, 2 1/2-3"	1
7	12104	Die Set, Centering, 3 1/2-4"	1
8	20220	Housing, Grooving/Beveling	1
9	12235	Plug, Expansion, 1/2"	1
10	O-408	Pin, Dowel, 5/16x1 3/4 (included w/item 3)	1
11	12215	Handle, Feedscrew	1
12	P-706-A	Pin, Grooved, 3/16x1	1
13	13059	Indicator, Groove Depth, 2 1/2-3"	1
13	13060	Indicator, Groove Depth, 3 1/2-4"	1
14	F-203	Screw, Soc. Hd. Cap, 5/16-18x1 3/4	2
14	C-110-HC	Washer, Lock, 5/16	2
15	F-105	Screw, Soc. Hd. Cap, 1/4-20x3/4	1
15	B-101-P	Nut, Hex, 1/4-20	1
16	12096	Bearing, Thrust	2
17	12227	Screw, Feed	1
18	12229-40	Grooving Tool, Sch. 40 Pipe, 1/2-6"	1
18	12229-80	Grooving Tool, Sch. 80 Pipe, 2 1/2-6"	1
18	12213	Double Bevel Tool, 37 1/2°, 2 1/2-6"	1
18	12268	Double Bevel Tool, 45°, 2 1/2-6"	1
18	12218	Saran Tool, 2 1/2-6"	1
19	06608-2	Selector Plate, 2 1/2" NPT	1
19	06609-2	Selector Plate, 3" NPT	1
19	06608-1	Selector Plate, 3 1/2" NPT	1
19	16608-2	Selector Plate, 4" NPT	1
20	H-103-O	Setscrew, HXSC, 1/4-20x5/16	1
21	12094	Bearing Block, Feed Screw	1
22	04943-1	Knob, Phenolic	1
22	H-508-D	Setscrew, HXSC, 1/2-13x1 1/4	1
25	F-211	Screw, Soc. Hd. Cap, 5/16-18x2 1/4	5
25	C-110-HC	Washer, Lock, 5/16"	5
26	12228	Extension, Slot	1