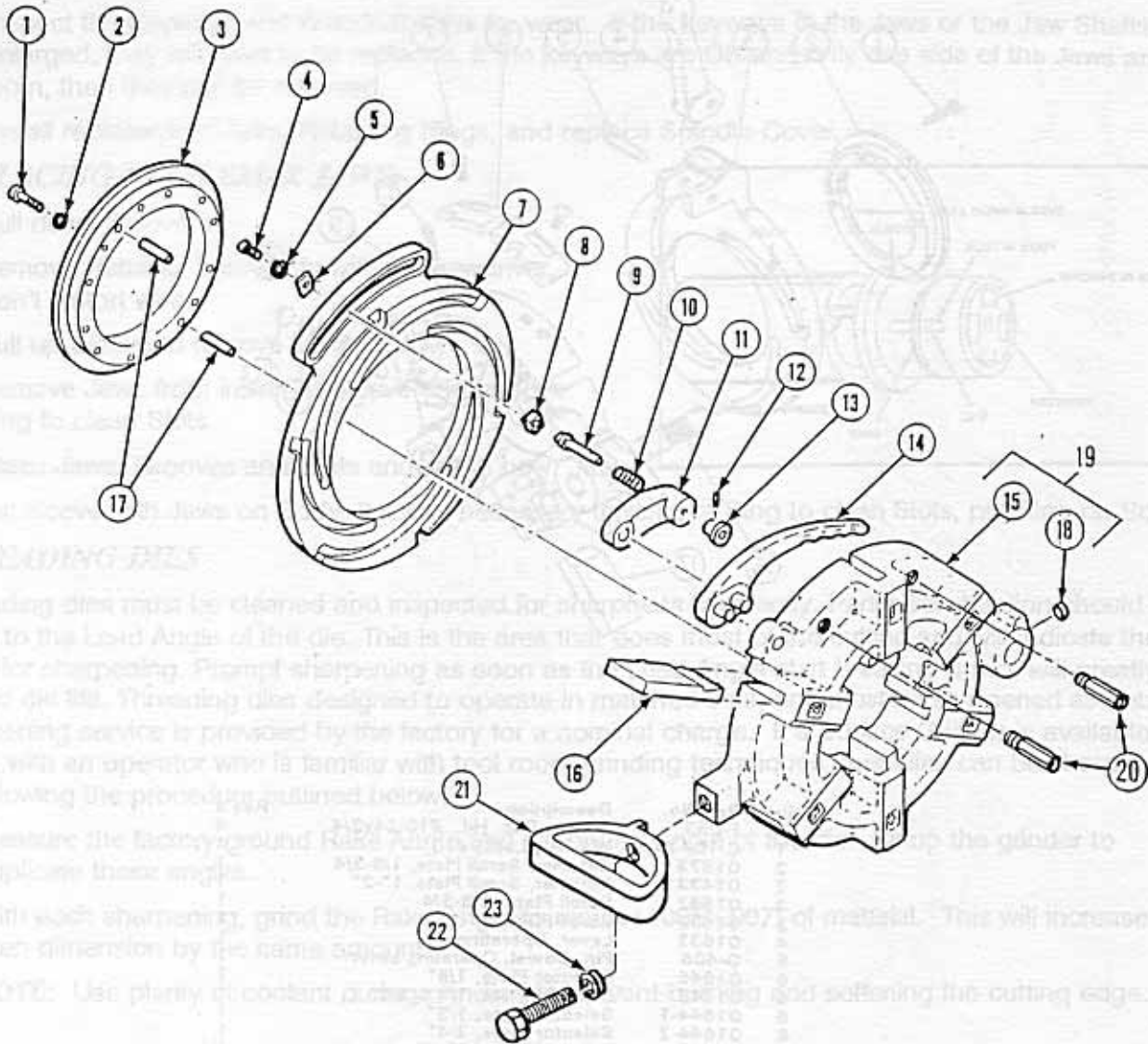


QUADMATIC DIE HEAD ASSEMBLY

2 1/2 - 4" - #20200



Item	Part No.	Description	Req'd	Item	Part No.	Description	Req'd
1	F-107	Screw, Cap, Soc. Hd.	12	13	12668	Knob, Selector Pin	1
2	C-109-HC	Washer, Lock, Hel. Spg.	12	14	20204	Lever, Operating	1
3	20203	Retainer, Scr. Plate	1	15	20201	Housing, Die Head	1
4	F-1003	Screw, Cap, Soc. Hd.	4	16	--	Set of Threading Dies (Specify Size & Type)	1
5	C-109-M	Washer, Lock, Hel. Spg.	4	17	0-402	Pin, Dowel	2
6	12697	Washer, Selector Ret.	4	18	12235	Plug, Expansion	1
7	20202	Scroll Plt	1	19	20210	Housing Assembly, Die Head	1
8	12694	Selector, Size	4	20	12216	Dispenser, Cutting Oil	2
9	12667	Pin, Selector	1	21	06950	Handle, Die Head	1
10	12669	Spring, Compr.	1	22	A-504-P	Screw, Cap, Hex. Hd.	1
11	20304	Link, Operating Lever	1	23	C-113-MP	Washer, Lock, Hel. Spg.	1
12	U-407	Pin, Spring	1				